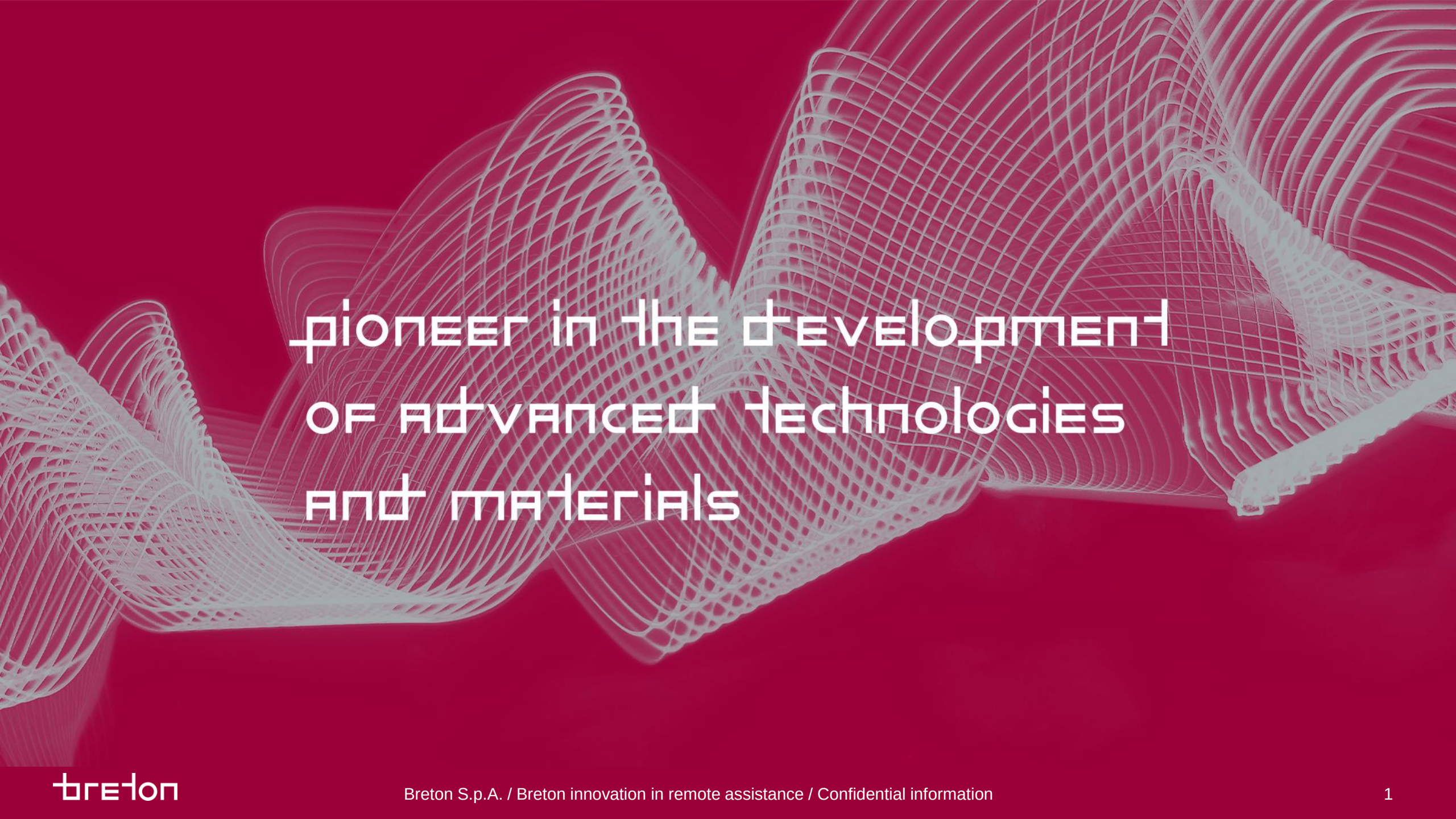
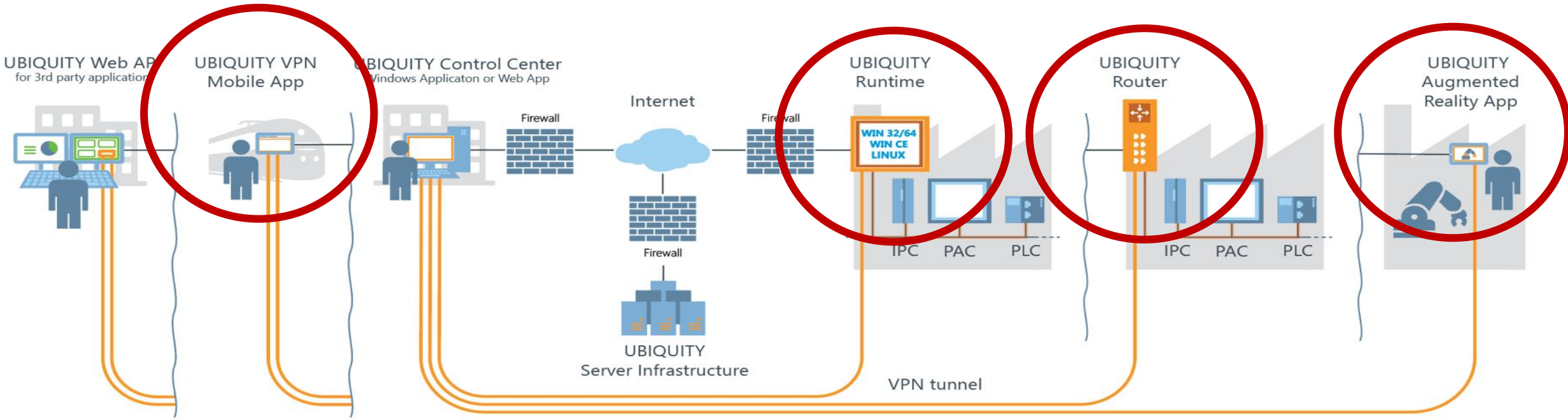

pioneer in the development
of advanced technologies
and materials

ASEM

UBIQUITY

Architettura



Some figures from Customer Service

250 Technicians

for installations and servicing

Some figures from Customer Service

110 technicians abroad

Some figures from Customer Service

6 subsidiaries

30 Breton official technicians

Some figures from Customer Service

80 Service Providers technicians

Some figures from Customer Service

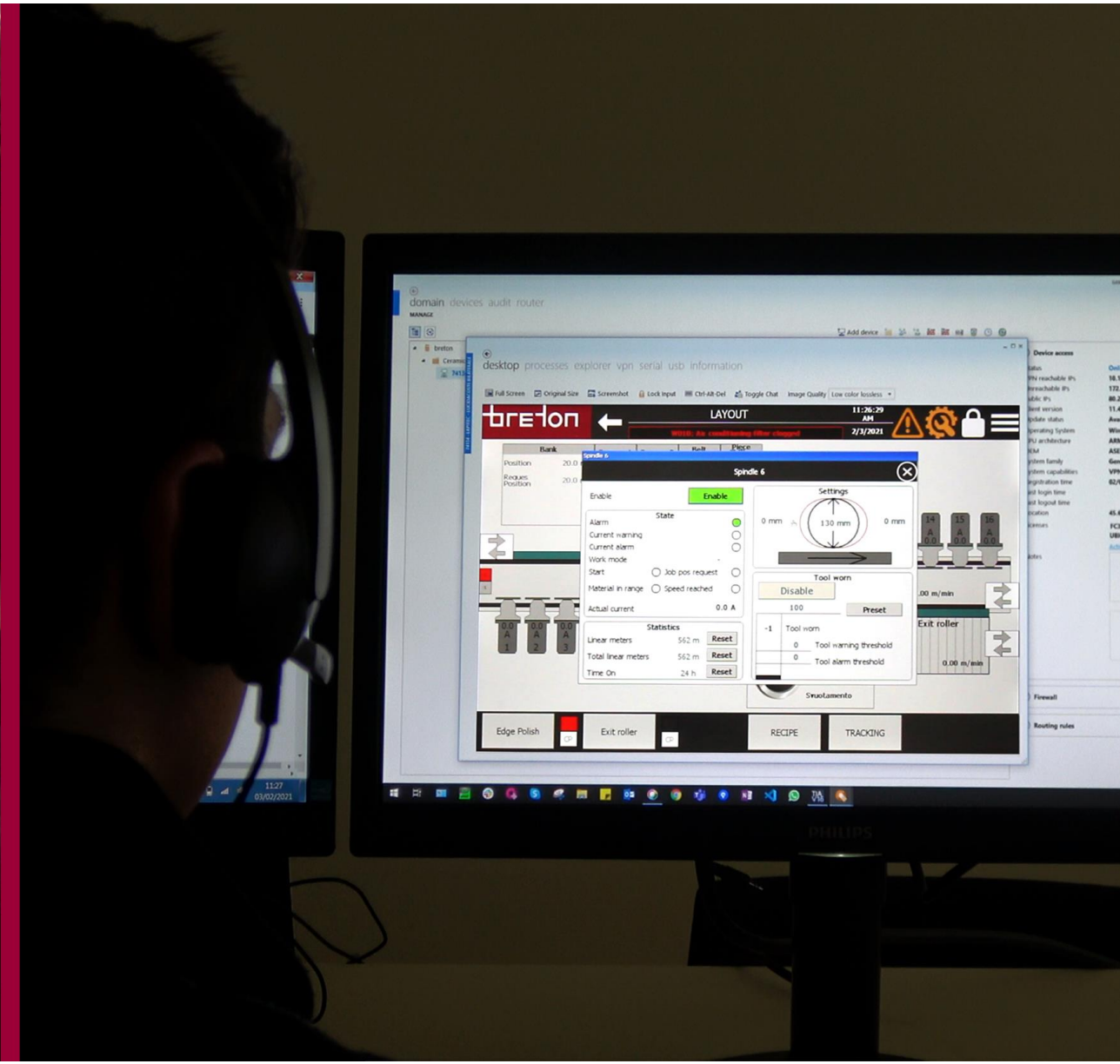
13 Technicians for hot-line service H24

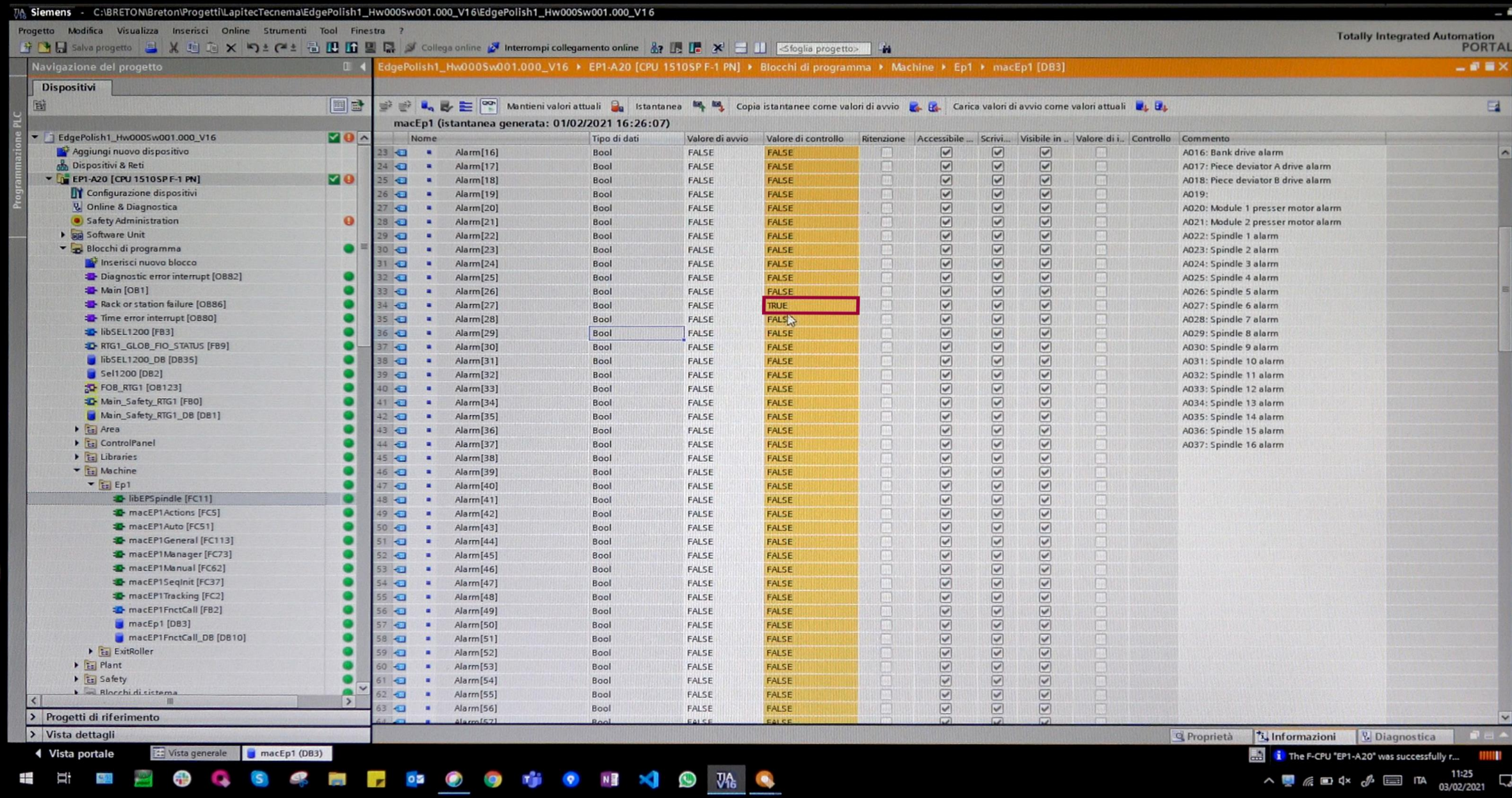
Some figures from Customer Service

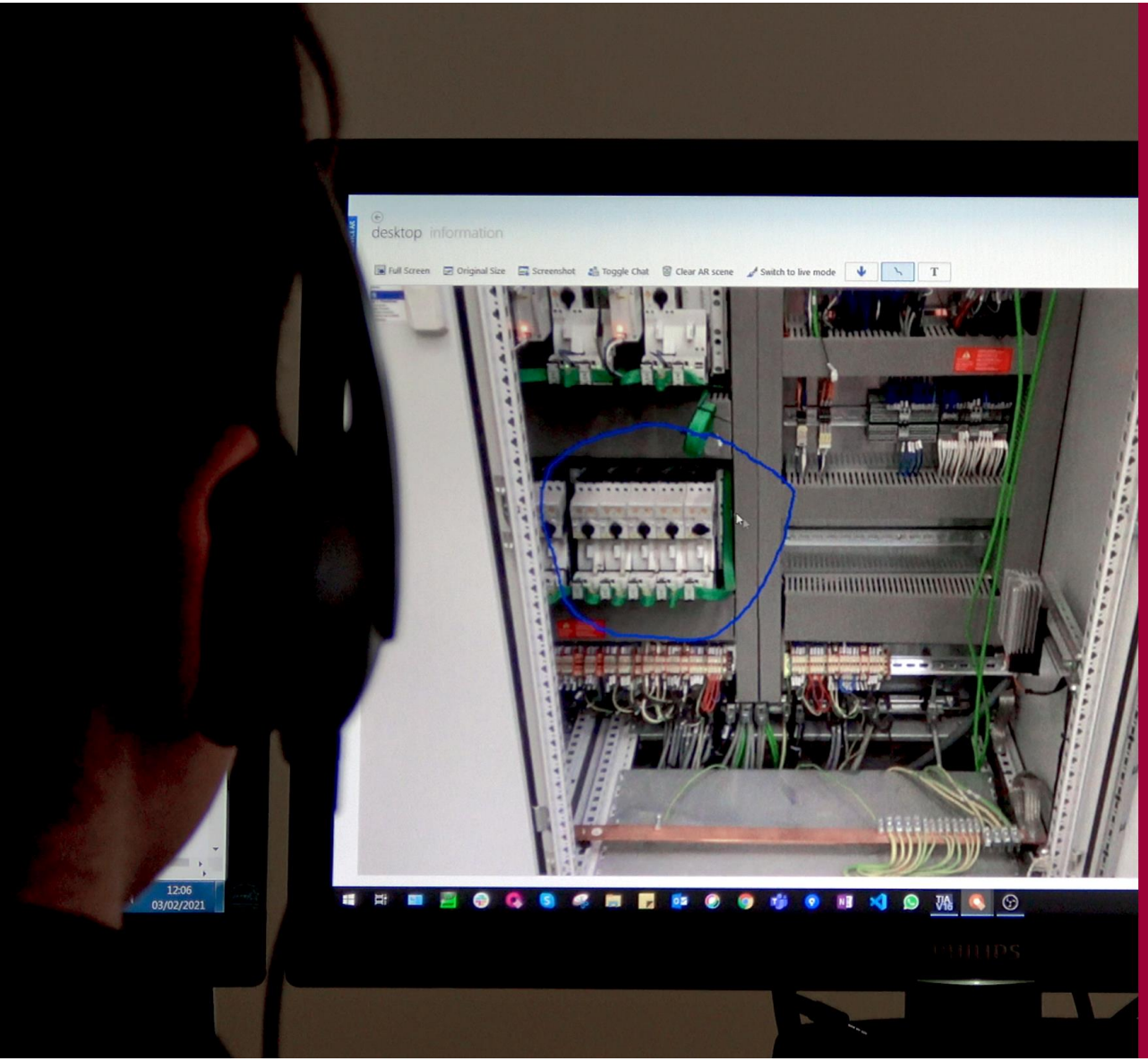
6400 ticket processed in 2020

H12P
Siemens AG DE-92229 Amberg
8WD4408-0AA

breton
LAYOUT
Edge Polish
Exit roller
RECIPE
TRACKING


domain devices audit router
desktop processes explorer vpn serial usb information
breton
LAYOUT
Spindle 6
Enable
Settings
State
Alarm
Current warning
Current alarm
Work mode
Start
Job pos request
Material in range
Speed reached
Actual current
Tool worn
Disable
Preset
Statistics
Linear meters
Total linear meters
Time On
Reset
Tool warning threshold
Tool alarm threshold
Exit roller
Edge Polish
RECIPE
TRACKING


Siemens - C:\BRETON\Breton\Progetti\LapitecTecnema\EdgePolish1_Hw000Sw001.000_V16\EdgePolish1_Hw000Sw001.000_V16
Totally Integrated Automation PORTAL
Navigazione del progetto
Dispositivi
EdgePolish1_Hw000Sw001.000_V16 ▸ EP1-A20 [CPU 1510SP F-1 PN] ▸ Blocchi di programma ▸ Machine ▸ Ep1 ▸ macEp1 [DB3]
Mantieni valori attuali
Istantanea
Copia istantanee come valori di avvio
Carica valori di avvio come valori attuali
macEp1 (istantanea generata: 01/02/2021 16:26:07)
Nome
Tipo di dati
Valore di avvio
Valore di controllo
Ritenzione
Commento
Alarm[16] Bool FALSE FALSE A016: Bank drive alarm
Alarm[17] Bool FALSE FALSE A017: Piece deviator A drive alarm
Alarm[18] Bool FALSE FALSE A018: Piece deviator B drive alarm
Alarm[19] Bool FALSE FALSE A019:
Alarm[20] Bool FALSE FALSE A020: Module 1 presser motor alarm
Alarm[21] Bool FALSE FALSE A021: Module 2 presser motor alarm
Alarm[22] Bool FALSE FALSE A022: Spindle 1 alarm
Alarm[23] Bool FALSE FALSE A023: Spindle 2 alarm
Alarm[24] Bool FALSE FALSE A024: Spindle 3 alarm
Alarm[25] Bool FALSE FALSE A025: Spindle 4 alarm
Alarm[26] Bool FALSE FALSE A026: Spindle 5 alarm
Alarm[27] Bool FALSE TRUE A027: Spindle 6 alarm
Alarm[28] Bool FALSE FALSE A028: Spindle 7 alarm
Alarm[29] Bool FALSE FALSE A029: Spindle 8 alarm
Alarm[30] Bool FALSE FALSE A030: Spindle 9 alarm
Alarm[31] Bool FALSE FALSE A031: Spindle 10 alarm
Alarm[32] Bool FALSE FALSE A032: Spindle 11 alarm
Alarm[33] Bool FALSE FALSE A033: Spindle 12 alarm
Alarm[34] Bool FALSE FALSE A034: Spindle 13 alarm
Alarm[35] Bool FALSE FALSE A035: Spindle 14 alarm
Alarm[36] Bool FALSE FALSE A036: Spindle 15 alarm
Alarm[37] Bool FALSE FALSE A037: Spindle 16 alarm
Alarm[38] Bool FALSE FALSE
Alarm[39] Bool FALSE FALSE
Alarm[40] Bool FALSE FALSE
Alarm[41] Bool FALSE FALSE
Alarm[42] Bool FALSE FALSE
Alarm[43] Bool FALSE FALSE
Alarm[44] Bool FALSE FALSE
Alarm[45] Bool FALSE FALSE
Alarm[46] Bool FALSE FALSE
Alarm[47] Bool FALSE FALSE
Alarm[48] Bool FALSE FALSE
Alarm[49] Bool FALSE FALSE
Alarm[50] Bool FALSE FALSE
Alarm[51] Bool FALSE FALSE
Alarm[52] Bool FALSE FALSE
Alarm[53] Bool FALSE FALSE
Alarm[54] Bool FALSE FALSE
Alarm[55] Bool FALSE FALSE
Alarm[56] Bool FALSE FALSE
EdgePolish1_Hw000Sw001.000_V16
Aggiungi nuovo dispositivo
Dispositivi & Reti
EP1-A20 [CPU 1510SP F-1 PN]
Configurazione dispositivi
Online & Diagnostica
Safety Administration
Software Unit
Blocchi di programma
Inserisci nuovo blocco
Diagnostic error interrupt [OB82]
Main [OB1]
Rack or station failure [OB86]
Time error interrupt [OB80]
libSEL1200 [FB3]
RTG1_GLOB_FIO_STATUS [FB9]
libSEL1200_DB [DB35]
Sel1200 [DB2]
FOB_RTG1 [OB123]
Main_Safety_RTG1 [FB0]
Main_Safety_RTG1_DB [DB1]
Area
ControlPanel
Libraries
Machine
Ep1
libEPSpindle [FC11]
macEP1Actions [FC5]
macEP1Auto [FC51]
macEP1General [FC113]
macEP1Manager [FC73]
macEP1Manual [FC62]
macEP1SeqInit [FC37]
macEP1Tracking [FC2]
macEP1FnctCall [FB2]
macEp1 [DB3]
macEP1FnctCall_DB [DB10]
ExitRoller
Plant
Safety
Progetti di riferimento
Vista dettagli
Vista portale
Vista generale
macEp1 (DB3)
Proprietà
Informazioni
Diagnostica
The F-CPU "EP1-A20" was successfully r...
11:25
03/02/2021


desktop information
Full Screen
Original Size
Screenshot
Toggle Chat
Clear AR scene
Switch to live mode
T
12:06
03/02/2021

Thank you

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